

# RICO IMPEX An ISO 90001:2015 Certified Co.

RICO

**ROLLING MACHINERY** 



Pinion Gear Box



Straightening Machine



Gear Coupling



Flywheel



**Product Catalog** 



# always INSPIRING NORE...





# About Us

Leading rolling machinery manufacturer for India since 2009

We, **RICO** rolling machinery, are proud to introduce ourselves as one of the top-notch companies having expertise in manufacturing & exporting finest quality Hot & Cold Steel Rolling Mills and Machineries. The company is sole venture of Engineer Harpreet Singh, who has vast experience in Designing & Manufacturing solutions for Hot Steel Rolling Mill Sector.

With transparency in business & by maintaining proper business ethics, we aspire to become one of the major manufacturer providing most satisfactory solutions to our esteemed clients. Our customer relations and after sales services reflect our attitude in the form of 100% customer satisfaction and repeated business.

We also provide project consultancy services to our clients.

# Our Team

Great things in business are never done by one person. They are done by a group of skilled people.

We **RICO** rolling machinery have a brilliant team consisting of technocrats, engineers, designers, researchers and semiskilled workers who work diligently to deliver all the products in the least possible lead time. We have employed best qualified professionals to get the best techniques and apply them in our manufacturing operations



As **RICO** rolling machinery incorporate the latest techniques and technologies in our manufacturing facilities, we never stay back from our counterparts all over the world. Our in-house setup for designing helps in making a variety of rolling mill equipments, to help the steel plants in world class manufacturing. To the satisfaction of our clients, we help them in every step like layout planning, manufacturing, designing and successful commissioning.

### **Our Machine Shop Facilities:**

- Horizontal Boring Machines Ι.
- Floor Boring Machines Ш.
- III. Gear Hobbing Upto 25 Modules
- Planning Machine With Grinding & Cutter Heads IV.
- V. Horizontal & Universal Milling With Boring, Facing, Drilling & Surface Grinding Attachment
- Shapers VI.
- VII. Radial Drilling Machines (MAS, ROMANA, WEWAG MAKE)
- **VIII.** Slotting Machine
- Vertical Turning Lathes (VTL) IX.
- Other Facilities : X.
  - MIG Welding Machine
  - Welding Sets (air Cooled)
  - Gas Cutting Sets
  - Hack Saw Machines
  - E.O.T. Cranes 10 M.T. 25 M.T.
  - Mobile Crane upto 10 M.T.
  - Stress Relieving Facility
- Air Compressor
- **XI.** Physical Testing
- **XII.** Chemical Testing Lab

# **BAR & WIRE ROD** ROLLING MILLS

: 6mm to 40 mm

Steel & Alloyed Steel

: Simple, Compact & Durable

: Low, Medium, High Carbon Steel, Stainless

: Fully Automatic, Semi Automatic & Manual

### **Specifications**

- Diameter
- Material Grade
- Design
- Type
- Finished Products : TMT Bar. Rebar. Round Bars
- Production Capacity : 60,000 TPA 300,000 + TPA
- Easy Maintenance.
- Equipped with all safety features.
- Easy to handle and operate.
- Highly efficient and can operate for long.
- Durable and economical.



### **STRIP ROLLING MILLS**

Highest Performance For New & Existing Steel Mills

### Specifications • Billet Size

Width

Design

Type

- : 110mm x 110mm to 150mmX150mm Thikness : 0.7 mm & Above 5 Inches to 12 Inches Material Grade : Carbon steels, Alloyed structural steel, Antifriction bearing steel, Spring steel : Simple, Compact & Durable : Fully Automatic, Semi Automatic & Manual • Finished Products : TMT Bar, Rebar, Round Bars • Finishing Speed 90 mtr/sec • Production Capacity 60.000 TPA - 300.000 + TPA • Easy Maintenance • Equipped with all safety features.
- Are easy to handle and operate.
- Highly efficient and can operate for long.
- Durable and economical.

# **SECTION ROLLING MILL PLANTS**

For Light, Medium & Heavy Section, Rails & Special Shapes

### **Specifications**

- Diameter : 6mm to 40 mm
- Material Grade : Low, medium, high carbon steel,
- Finished Size : Light Medium & Heavy
- Type
- Finished Products
- : Flats, Angles, C Channel, H Beam, I - Beam

: Fully Automatic, Semi Automatic & Manual

- Production Capacity : 60,000 TPA 500,000 + TPA
- Easy Maintenance
- Equipped with all safety features.
- Easy to handle and operate.
- Highly efficient and can operate for long.
- Durable and economical.



# **ROLLING MILL STANDS**

Designed by a multidisciplinary team with years' experience on the mill floor

### Specifications

- Type : 3 Hi & 2 Hi Horizontal Stand, Vertical Stand and Universal Stand
- Material : Mild Steel / Graded Steel Casting Ultra sonically tested
- : 210 mm (8-Inch) to 610 mm (24-Inch) Size
- Bearing : Antifriction Spherical Roller Bearing / Multi Row Bearing / Fibre Bearing
- : Simple, Compact & Durable. Design
- Easy Maintenance
- Equipped with all safety features.
- Suitable to bear overloads.
- Provision for roll drafting and axial adjustment
- Can be placed in both horizontal & vertical configuration
- MIG welded structure tested by non-destructive weld testing
- Roll gap adjustment manually with screw down mechanism.
- Roll axial adjustment on chock lugs by side bolts.
- Complete housing / structure of the Mill Stand is Stress relieved and fully machined
- Compact design to ensure quick roll change, easy maintenance, avoid major down time







# **HELICAL** GFARS

Providing you the top-notch Single & Double Helical Gears

### Features \_\_\_\_\_

- Helical Gears are smooth and guit operation
- The number of teeth is kept proportional to the circumference of the gear; greater the diameter more the number of teeth.
- High Speed and Durable
- Higher loading capacity
- Teeth grinded on hofler gear grinder, mot is checked post operation, surface finish, geometrical accuracy, contact with the mating part are checked, 70% backlash is checked whether it is within the limits.
- Apex is checked in case of shrink, distance between two gears is checked, & material is 18crnimo6
- Teeth cutting on hobbling operation maintaining the teeth grounding allowance. Gear machined using tools and inserts from world's' best tool manufacturer like seco and sandvik.
- Well Finished Edges
- All pitches of gears precisely checked
- Ultrasonic tested to ensure superior finish
- Heavy duty and sturdy design support
- Durable construction values that make these suitable to bear overloads

# **REDUCTION** GEARBOX

### Features

- The reduction gearbox includes two gears of same size teeth but different diameters
- The number of teeth is kept proportional to the circumference of the gear; greater the diameter more the number of teeth.
- The gear with small diameter makes two revolutions for everyone revolution of the gear with larger diameter.
- The amount of torgue available on the larger shaft would be twice as much as that on the smaller one.
- Reduction gear box is a closed system in which the amount of input and output power remains constant.
- With the increased torques the speed decrease proportionally.
- Heavy duty and sturdy design support
- Durable construction values that make these suitable to bear overloads
- Complete structure of Gear Box available in MIG welded finish and coming tested by non-destructive weld testing
- All gears Ultrasonic Tested as well as duly hardened and grounded
- All pitches of gears precision checked



# **PINION** GEARBOX

### Features

- Precision engineered range of pinion gear boxes
- Gearboxes designed to achieve reduction in input speed to slower output speed
- Gearboxes featuring connected set of rotating gears that allow force to be transmitted or motion or torque to be changed
- We can deliver double/triple output shafts as demanded
- Heavy duty and sturdy finish designs that allows bearing overload conditions
- Stress relieved and aligned casing / housing / structure of Gear Box
- All gears ultrasonic tested to ensure superior finish
- All pitches of gears precisely checked
- Casing / housing / structure of the Gear Box is horizontal split type
- Complete structure of Gear Box is MIG Welded which is tested by non-destructive weld testing

# **REDUCTION CUM** PINION GEARBOX

### Features \_\_\_\_\_

- Housing will be Steel Fabricated by M.I.G. welding, duly stress relieved in oil fired furnace and horizontal split design. • Gear Material : Forged and Forged blank EN-9, EN-19, EN-24 Steel Spur, Single & Double Helical Gears upto 2500mm Dia • Gear Type • Normal Input Load Range : From 200 H.P. upto 2000 H.P. Drives
- Maximum Peak Load : 6000 H.P.
- Sizes
- Ratio
- Sneed
- Anchor / Foundation Bolts : Carbon Steel
- Pinion enclosed in will be proportioned steel fabricated housing.
- Pinions will be of EN -24 material properly heat treated. Housing will be of steel fabricated.
- Shaft ends accurately ground to close machine.
- Double helical teeth cut on imported hobbing machine.
- Gear Couplings of Rico Machine Tools make duly hydraulically fitted in the Input & Output Shafts. • Inside piping will be provided for forced lubrication arrangement of bearings and pinion teeth
- Oil Seal provided at input/output ends of shafts to prevent oil leakage.
- Transparent window provided on both sides of housing to observe teeth lubrication

- - : 6" to 30" i.e. from 150 to 750 mm PCD (as per requirement of mill)
  - : 1:1 to up to the Requirement of Mill
  - : 50 RPM to 1500 RPM







# **SPEED INCREASER** GEARBOX

### Features

- : As per Mill Requirement Ratio
- : Single/Double Input along with multiple output Stages
- : Forged EN-Series Material with SINGLE/Double Helical Gears
- Bearings : Imported anti friction Spherical roller bearing
- Lubrication : Internal pipes connected with central oil lubrication System
- Featuring constant speed transmission support for power generation/li
- Low noise levels
- High efficiency performance
- High reduction ratios
- Enhanced output torque
- Suitable for both slow speed and high speed applications
- Maintenance-free working interface

# **HOUSINGLESS** MILL STANDS

### Features

- High Component Rigidity
- Reduced Stress Path
- Fully Automatic Operation
- Axial Roll Adjustment
- Automatic Screw-down System
- Possibility for adjustment under load
- A roll balance system, which eliminates backlash
- Minimum wear and positive engagement due to self-balancing spindle support
- Long bearing life
- Automatic utility connections
- MIG welded structure tested by non-destructive weld testing
- Roll gap adjustment manually with screw down mechanism
- Roll axial adjustment on chock lugs by side bolts
- · Complete housing / structure of the Mill Stand is Stress relieved and fully machined
- Compact design to ensure quick roll change, easy maintenance, avoid major down time



### **COOLING** BFD

Providing you the top-notch Single & Double Helical Gears

### Features

- We hold expertise in providing cooling beds from 9.5mtr up to 66mtr
- These can also be developed as per customer's requirement
- We have with us rich industry experience of commissioning more than 10 automatic beds throughout India
- The use of cooling bed of rack design is for providing uniform air-cooling to TMT bars
- It also helps in transporting in phased manner from entry of cooling bed to the discharge side.
- Front end of bars leveled at discharge side with fixed number of bars provided for final length cutting through cold shear as well as bundling process
- · Superior working mechanism of the bed ensures bars are positioned uniformly over toothed racks
- Cooling bed designed keeping in consideration smallest and maximum size of bars that need to be rolled from finishing mill stand as well as cooling time needed for different sizes of bars
- Straightening racks comprising cast iron toothed blocks that assist in receiving bars and straightening it at temperature of around 600oC
- Movable rack mechanism to move in x and y axis which will be profile cut to suit smallest size as well as maximum bar size
- Fixed rack mechanism that receives bars from movable rack mechanism as bars are being transferred toward delivery side of cooling beds • Drive for movable rack mechanism comprising motors driving two parallel sets of drive shafts
- Bar aligning rollers fitted at end of racks and driven by motors for aligning bars front end before delivery to run-out roller table



# TWIN CHANNEL

### Features \_\_\_\_\_

There are ample of features and advantages that make our twin channels the most advanced one in the entire industry. Some of the striking features embarked with our manufactured TWIN Channels are as following:

- Twin water-cooled C-type channels with water cooling arrangement
- Supporting arrangement for the twin-channel and drive system
- Cam device for opening closing of the pipes
- Hydraulic Drive for operation of the cams
- Prevention from warping
- Highest level of safety
- Closed channel for transferring bars
- Can be attached to braking pinch rolls





# **TMT** QUENCHING BOX

### Features

- Our offered TMT system is of multiple injector type, high grade quenching boxes that clean the surface through the process of scrubbing.
- The process begins by positioning the motorized valve and fitting the opening of the nozzles.
- The quenching box allows the multiple entry of fresh water at regular time duration that saves the time of quenching process.
- These assist in enhancing the strength of steel to provide best possible Thermo Mechanical Treatment (TMT) that assists in enhancing corrosion resistance as well as mechanical properties including Bending, Tensile strength, Yield Stress, Elongation etc.
- Our designed quenching box has consistency of tensile strength, ability to cut bars accurately.
- Fabrication through CNC profile Cutting Machines and welding machines
- IS 304 grade stainless steel casting done through investment casting technique.
- In-house gear grinding and testing facilities to ensure the highest standards in manufacturing of shears and pinch rolls.
- Experienced team of engineers and fitters dedicated to the manufacture of the quenching systems.



# FLYWHEEL & FLYWHEEL ASSEMBLY

### Features

There are ample of features and advantages that make our Flywheels & Flywheel Assembly the most advanced one in the entire industry. Some of the striking features embarked with our manufactured Flywheels and Flywheel Assembly are as following:

- Turned to Zero Eccentricity
- Dynamically balanced
- The gears are made in D.P. and module formula with single or double helical teeth.
- Ultrasound tested
- Brilliant Gyroscopes
- Eco Friendly
- Ideal For Conserving Energy
- Remain Unaffected By Temperature or Memory Effect
- Fully machined and bored on VT L up to zero oddness
- · Genuine & branded heavy duty Anti-Friction Spherical Roller Bearings are installed
- : Mild Steel/Graded Cast Iron Material
- Weight : up to 20 M.T.
- Revolution Range : up to 1000 RPM
- Shafts : Forged EN-Series
- Pedestal (Bearing Block) : Cast Iron with precision (Machines Plummer Block S)
- : Statically, Dynamically & Mechanically balanced Balancing

# **GEAR** COUPLING

### Features \_\_\_\_\_

- EN-8 and EN-9 material in forging
- Diameter : 6mm to 40 mm
- Material Grade : Fe415, Fe450, Fe500, Fe550, Fe650
- : Simple, Compact & Durable Design
- Diameter : 6mm to 40 mm
- Lubrication : Allen bolt, forced greased type
- Suitable for mal-alignment of Shafts up to limited angles
- Can transfer loads up to 3000 HP
- Easy Maintenance
- Excellent Inherent Balance
- Heavy Duty
- Piloted Gear Ideal For Higher Speed And Less Vibration/li
- · Genuine & branded heavy duty anti friction spherical roller bearings are installed
- Teeth of the Gear Coupling are properly heat treated

# TAIL BREAKER

### Features

- Housing will be of steel.
- Pinion body steel fabricated.
- Roll will be of EN-31.
- Gear will be of forged steel EN-9 / 19 / 24.
- Anti friction Spherical Roller Bearing.
- Forged lubrication.
- Efficiently peak load worked design.
- Automatic start/stop type.
- Gear will be hardened & grinded for smooth run.
- Transparent & Heat dissipation window.
- Double oil seals to protect any leakage.
- Forged Steel EN-8 fully machined Shaft.







# **UNIVERSAL** COUPLING

### Features \_\_\_\_\_

- Duly machined, Incomparable quality and durable
- Simple design, Easy to maintain
- Easily adoptable and usable
- Versatile design, Tailored to customer's requirements
- Convey the drive even at 30 Degree Mal-Alignment
- Made from Forged Steel and High Quality Cast Steel

# **BEARING** CHOCKS

### Features \_\_\_\_\_

- Complete size range
- Accurate design with fine machining
- Easy Lubrication
- Versatile design and easy structure
- Supreme quality, duly machined and grounded
- High strength
- Material : En-8, cast and forged

# **UNIVERSAL** SPINDLES

### Features

- Duly machined, Incomparable quality and durable
- Simple design, Easy to maintain
- Easily adoptable and usable
- Versatile design, Tailored to customer's requirements
- Convey the drive even at 30 Degree Mal-Alignment
- Made from Forged Steel and High Quality Cast Steel
- Noise-free function
- High performance



# **ROLLER** GUIDE BOX

### Features \_\_\_\_\_

- High strength investment cast stainless steel construction resists fatigue, wear & tear corrosion.
- Precise independent roller gap adjustment for exact contouring of incoming product.
- Independent roller holder height adjustment.
- High strength, robust construction minimizes deflection of rolled stock.
- High load capacity tapered roller bearings.
- Tool steel rollers for long life and ease of re-conditioning.
- Independent direct bearing lubrication by air /oil or grease.
- Independent direct water cooling minimizes roller wear and extends bearing life.

## **CARDAN** SHAFT

### Features

- High Quality
- 100% Forging
- Balanced
- Prompt Delivery
- Excellent Sales Services
- Low Maintenance
- Compact Design
- Dimensional Accuracy
- Suitable Material Selection and Treatment







# FLYING SHEARS MACHINE

### Features \_\_\_\_\_

- Line speed : Up to 30 RPM
- Cutting capacity : 8mm to 32mm
- Built-in Lubrication
- Hardened and ground gear, Silent in Meshing
- Flying shears find application in different applications from cutting material on fly to filling bottles being fed on conveyor and others
- These are suitable for processes requiring speed matching to given axis
- Also suitable for meeting needs of random in-feed as well as constant feed applications
- Available in multiple cut modes that allows operator to accurately cut product using cut-to-length and as cut-to-registration options
- Optimum machining s peed as product is being cut so as to prevent product damage & achieving smooth, straight cuts
- Increased throughput because of higher speeds as well as lower downtime



# **BILLET** SHEARING MACHINE

### Features \_\_\_\_\_

- Machines are made to cut different sizes of billets, blooms, and slabs,
- Prime MS Plate for body fabrications.
- Easily installed in rolling mill.
- Excellent production capacity.
- Sturdy in construction.
- Manufactured out of forged steel.
- Heavy Duty Spherical Roller Bearings.
- Available in Clutch and Non-Clutch Type.
- A weight control system of cut blanks.

# **CROP COM COBBLE** SHEAR MACHINE

### Features \_\_\_\_\_

- Precision designed and finished steel fabricated construction
- Double bored finish with support of pulley-cum-fly wheels and alloy steel pinions
- All shafts made from superior grade steel so as to provide for durable performance
- Centralized oil lubrication system to deliver optimum performance values in the machines
- Being of start/stop type, these can be driven with flywheel mounted pneumatic clutch/brake as well as through direct DC motor support
- Machines used in hot rolling to front end, tail end and for segment cutting
- System helps in achieving close cut lengths
- Option of crop cable to be configured with PLC so as to achieve precise control over involved process



# **ROTARY** SHEARING MACHINE

### Features \_\_\_\_\_

- Used in form of pairs between roughing as well as intermediate finishing stands for cropping front & back ends in TMT Bars/Wire Rods.
- Extensively finding application in cropping front, tail and also scrapping pre quenched bars at times of emergency.
- Continuous rotating sheer that assists in cutting even larger sheets.
- Shears specifically designed for trimming of hot rolled bars at lower speeds.
- Precision engineered frame fabricated using stress relived structural sheet flats.
- Drive Gear Box developed using quality steel plate body and backed by superior oil lubrication support.
- Shearing blades of superior grade steel.
- Precision engineered forged shafts coming mounted to roller bearings with gear box connected through V-Belt and pulley.
- High speed single cut with maximum options of setting up changing of speeds.
- Dual rotary helical cutting blades that deliver excellent cut quality.





# **END CUTTING** SHEARING MACHINE

### Features \_\_\_\_\_

- Cutting Capacity : 6 mm to 75 mm
- Available upto 8" billet cutting, Slab cutting capacity 14" & 4"
- PH. Bronze bushing on Crank Shaft 4/8 Gears.
- 4/8 Gears, Clutch / Non clutch type, Strokes per minute 6-30
- Heavy duty spherical roller bearings, Steel fabricated rigid body
- Manufactured out of forged steel



# **SCRAP/PLATE** SHEARING MACHINE

## Features \_\_\_\_\_

- Steel Fabricated & Machined construction
- $\bullet$  Double bored with Pulley-cum- Fly Wheels Alloy Steel Pinions.
- All shafts made from EN-8 Steel.
- Centralized oil lubrication system.
- Complete in all respect.
- The tailor-made suit as per customer requirement
- Low power consumption
- Manual and Automatic operation

# **COLD** SHEARING MACHINE

### Features \_\_\_\_\_

- Expertise in manufacturing shearing machines for all types of bars, rounds as well as other structural products
- Double bored construction with Pulley-cum-Fly Wheels and Alloy Steel Pinion support
- Steel fabricated sturdy cased body.
- Fully hardened EN19 gear.
- Tempered carbon steel cutters
- C.I. casted flywheel.
- Anti friction bearing and gun metal bush
- Fully Machine EN8 Shafts.
- Centralized oil lubrication system to provide for consistent performance support

# **SNAP** SHEARING MACHINE

Features \_\_\_\_\_





# **HOT** SAW

### Features \_\_\_\_\_

- Comes with tough strong teeth
- The Hot Saw presently is of two types Pendulum Swinging type & the other is of horizontal shift type.
- Corrosion Resistance
- Highly durable
- Made from quality stainless steel

# TING MACHINES





# **ROLLER** CONVEYORS

### Features \_\_\_\_\_

- Chain Driven
- V-Belt/Pulley Driven
- Quality bearings
- Seamless pipe with tested shafts
- Equipped with side frames for safety



# **Y** TABLES

### Features \_\_\_\_\_

- It can be mounte with different conveyor systems
- Body fabricated with mild steel prime plate and structural steel
- Heavy duty cast steel or cast iron made Bearing Chocks
- Anti-friction roller bearing for perfect smoothness
- Robust structure
- Produces less noise
- Excellent durability
- Oil lubrication system



# **HOT BILLET** SHARING MACHINE

Features \_\_\_\_\_

# **COILER**

### Features \_\_\_\_\_

- Easy installation
- Sturdy built and durable
- Durable finish
- Low maintenance
- Cost effective
- Low power consumption

# **FURNACE** PUSHER

### Features \_\_\_\_\_

- Unique & Compact design
- Easy Maintenance
- Versatility to use
- Suitable for Single Line as well as double line furnace



# **DE-COILER**

# Features \_\_\_\_\_

- Models are available up to 20 ton capacity 1500 mm width
- Driven by A/C gear motor with loop control
- Body Fabricated With Alloy Steel
- Jaws expansion manually operated
- Cost Mechanical brake provides smooth working
- Jaws hydraulic operated optional
- Coil car carrier optional
- Snouber optional
- Heavy-Duty Lifting Strap
- Offered in coil widths of 30" and 48"

# LING EQUIPMENTS







# PINCH ROLL

### Features

- DC Pinch Rolls are made available in two versions conti-leaver type and pneumatic up to 360mm crs
- We hold expertise in providing AC pinch roll comprising conti-leaver type mechanical up to 400mm crs
- Pinch rolls featuring use of sensors that allows precision breaking up of speed of hot flowing material
- Top roll comes raised pneumatically or lowered with bottom roll in adjustable finish
- Pinch roll housing comprising sturdy welded construction
- Pinch rolls feature wear resistant surface with anti friction bearing mounting support
- Pneumatic cylinder for raising /lowering upper rocker arm
- Spindle provided for meeting the needs of adjustment of bottom pinch roll



# **STRAIGHTENING** MACHINE

### Features \_\_\_\_\_

- M.S. Fabricated & Stress relieved Body
- Fully Automatic Functionality
- Handy to operate and control the machine ensuring safety whilst in use
- Hi- Speed Accurate straightening
- Suitable ration reduction gear box is compiled with the machine.
- Hardened and Ground Gears.
- Incorporates an overload value, which is designed to operate in case of overload
- Low power consumption
- In compliance with the industrial standards

# **VERTICAL** EDGER

### Features

- Motor Size : 3PH, 1750 RPM, 40 HP – 125 HP
- Number of Saws : 2-5
- Size of Saws : 20" – 24"
- Saw Mandrel Round Key : 2 3/16" Bearings
- Saw Collars : Cast Iron
- Saw Collar Bearings : Factory made, grease fittings

: 79"

- Maximum Depth of Cut : 20" SAWS 6"
- Maximum Depth of Cut : 24" SAWS 8"
- Maximum Cutting Width : 2 SAWS 26"
- Gear Box/V Belt Drive : Optional
- Overall Height
- Approximate Weight : 1100Kg



### **FURNACE** EJECTOR

### Features \_\_\_\_\_

- Mechanical Both Type
- Best quality and precise design
- Compact & sturdy design
- Suitable for Single Line as well as double line furnance







# **RICO IMPEX**

E-78, Focal Point, Mandi Gobindgarh- 147301, (PUNJAB) India

+91 1765 250677, 98722 95677

info@ricoimpex.com

An ISO 9001:2015 Certified Co.

www.ricoimpex.com